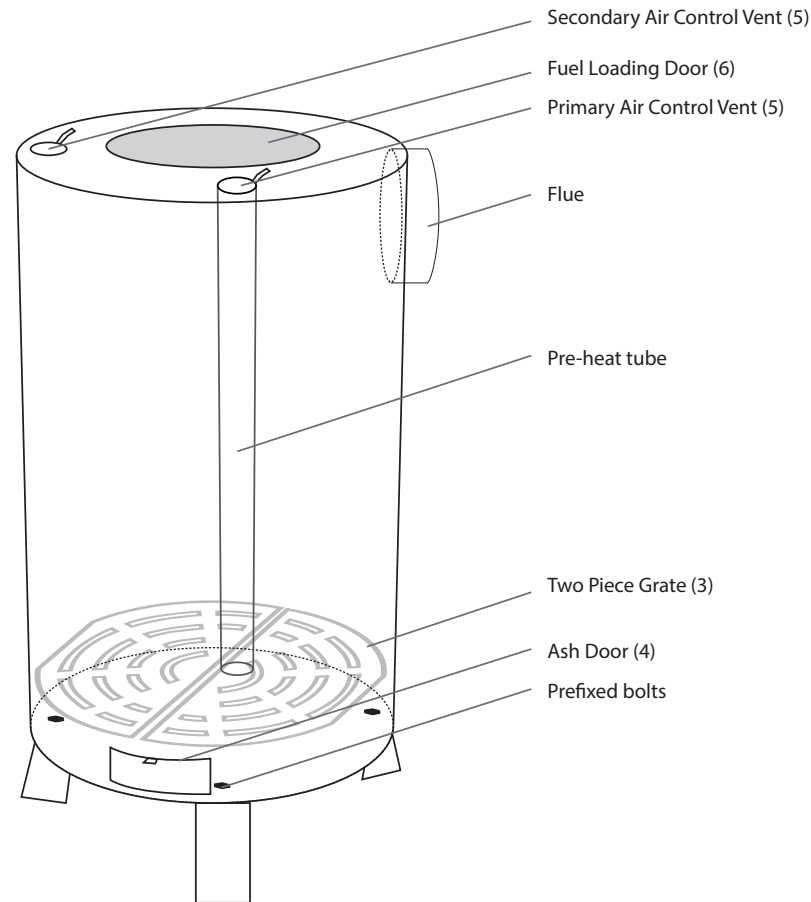


The Craftsman Stove is designed to be used intermittently and is not designed for prolonged periods of burning, or continuous burning.

Always keep your Craftsman Stove clean and well maintained. Leaving vents and doors open when storing the product will allow air to flow around the Stove and avoid condensation. If not properly cleaned and stored, the Stove is at risk of rusting.

**DO NOT** store fuel immediately adjacent to the Stove.



Diameter (mm)	Height (mm)	Output (kW)	Loading Door (mm)	Log Length (mm)	Flue Size (mm)	Outlet	Weight (kg)
375	700	12	175	350	135	Rear	17.4

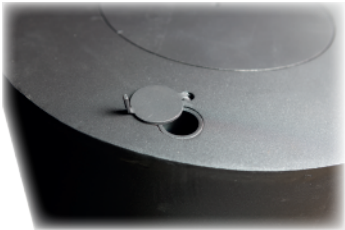
# The Craftsman - Workshop Stove

Perfect for Garages, Workshops, Sheds, Greenhouses

**12KW OUTPUT**

**ROBUST STEEL CONSTRUCTION**

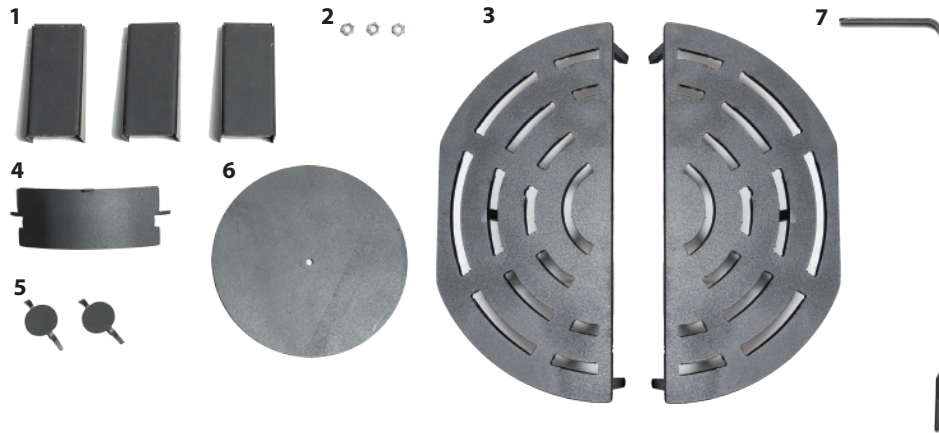
**EASY INSTALLATION**



## Stove Installation

The Craftsman Stove is designed for use in Workshops, Greenhouses and Garages etc. The Stove is designed to burn wood off-cuts, sawdust, chips and shavings. The Stoves operation and installation should be in accordance with any relevant local regulations and bylaws. Correct installation is **NOT** the responsibility of the manufacturer or retailer. The combustion process requires an air supply so ensure adequate ventilation is provided.

**Packing List:** Stove Body (x1); 1. Legs (x3); 2. Fastening nuts (x3); 3. Grate (x2); 4. Ash door (x1); 5. Vent control caps (x2); 6. Loading door (x1); 7. Operating tool (x1).



1) Secure the legs(1) with the nuts(2) supplied using the bolts that are prefixed around the base of the Stove.

2) Position the grate(3) in the bottom of the Stove.

3) Put the ash door(4) on position, seating it in the retaining clips at the bottom of the Stove.

4) Fix the Vent control caps(5) in place over the two vents at the top of the stove.

5) Place the Loading door(6) in position on the top of the stove.

6) The Operating tool(7) provided doubles as an ash rake and loading door lifting tool.

The Workhorse Stove should be positioned on a non-combustible hearth such as a paving slab. You must ensure that the Stove is sufficiently distant from any combustible materials. Please consult local regulations for advice on minimum safe distances for appliances to non-combustible materials.

## Operating Instructions

A Craftsman Stove has two air controls; one contains a Primary Air, Pre-heat Tube running to the base of the fire. The other control is for secondary Air to regulate the heat once the fire has been established.

Start the fire by placing a firelighter or some paper on the grate bottom together with some dry kindling. Open both primary and secondary air controls fully and light with a taper. Once the fire has become established, add some larger pieces of wood and close the Primary Air control, adjust the Secondary Air to suit the amount of heat you require and to control the smoke levels. It is very important if you have reloaded with sawdust, to leave both controls open until the gases have ignited on the top of the fire. Failure to do this can result in a blowback that could dislodge the loading door.

### Caution

**DO NOT** use the stove with the refuelling lid removed.

When first lighting the fire you may experience some fumes from the heat resistant paint.

**DO NOT** burn waste that contains glue or oil or any other toxic or volatile substance as this will result in an uncontrolled burn and unpleasant odours. You should never burn coal, anthracite or similar fuels in a Workhorse Stove. Burning of these fuels will exceed the normal operating parameters of the product and cause damage.

**DO NOT** burn liquid fuels or accelerants in the Workhorse Stove. Fuels such as gasoline, diesel, kerosene, Ethanol and other similar fuels should not be used as this can cause damage to the Workhorse Stove.

**UNDER NO CIRCUMSTANCES** stand over the Stove or look closely down the Air Tube. Always wear safety glasses when loading the Stove.

For additional safety, have a Class A fire extinguisher located close by.

For slow burning over a long period, first let the fire die down and fill with larger pieces of dry seasoned hardwood to the top; or, in the case of sawdust, fill to the base of the flue. Once the wood has caught, close both controls and in the case of sawdust, make sure that the gases have ignited on top before closing down the air controls.

### Important

Heat the stove gently for the first few uses to allow the paint to cure.

Retain ash at the base of the fire to encourage economic combustion and longer burn times.

**DO NOT** allow the Stove to glow red hot, as this will shorten the life of the Stove.

It is not recommended to burn wet or unseasoned wood with a moisture content over 20%. This will cause excessive smoke, soot and vapour and produce very little heat.